

12. DMP-BLADE-06-R0  
1 PC.  
- OPTIONAL -

1. IN-SP-RED-6  
1 PC.

2. HCS-10  
2 PCS.

4. RCA-CLEAT-03-R1  
2 PCS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	IN_SP-RED-10-6	10"Ø TO 6"Ø REDUCER FOR RCA NOZZLE	1
2	HCS-10	HOSE CLAMP 10"	2
3	RCA-CLEAT-04-R1	BOTTOM BRACKET - 12 GA SHEETMETAL	1
4	RCA-CLEAT-03-R1	TOP BRACKET - 12 GA SHEETMETAL	1
5	RUB-COLLAR-6-4	RUBBER COLLAR	2
6	PYRO-10-850	NOZZLE BODY	1
7	RCA-CLIP-OUTER	OUTER CLIP FOR UNDERCARRIAGE STACK	1
8	RCA-CLIP-INNER	INNER CLIP FOR UNDERCARRIAGE STACK	1
9	BLT-PL-HEX-1/4-20x5/8-G5	HEX BOLT 1/4-20x5/8, GRADE 5	2
10	WSH-PL-FLT-1/4-G5	FLAT WASHER 1/4, GRADE 5	2
11	NUT-PL-HEX-1/4-20-G5	HEX NUT 1/4-20, GRADE 5	2
12	DMP-BLADE-06-R0	OPTIONAL 6"Ø DAMPER BLADE	1

3. RCA-CLEAT-04-R1  
2 PCS.

5. RUB-COLLAR-6-4  
2 PCS.

6. PYRO-10-850  
1 PC.

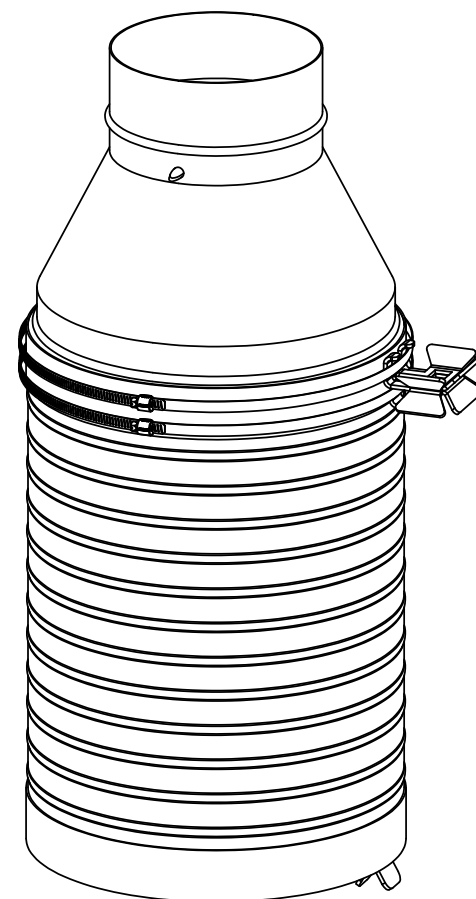
10. WSH-PL-FLT-1/4-G5  
2 PCS.

11. NUT-PL-HEX-1/4-20-G5  
2 PCS.

9. BLT-PL-HEX-1/4-20x5/8-G5  
2 PCS.

8. RCA-CLIP-INNER  
1 PC.

7. RCA-CLIP-OUTER  
1 PC.



**INSTRUCTIONS:**

Steps 1-3 are for making RUB-COLLAR-6-4

- STEP 1. Cut Rubber at 32.4", (31.4" for 10" circle circumference + 1" overlap)
- STEP 2. Glue using Loctite 380
- STEP 3. Set weight on bond area & wait
- STEP 4. Cut appropriate 10" hose at a length of 16"
- STEP 5. Place reducer into 10" pipe
- STEP 6. Drill a hole in the reducer to accommodate clipped end of wire insert, this prevents the wire from pushing out on the rubber collar.
- STEP 7. Add rubber collar and glue the top 1/4" to the reducer
- STEP 8. Install RCA-Cleat-04 and 03 with 10" hose clamps
- STEP 9. Install Rubber collar on bottom of nozzle/pyro hose
- STEP 10. Install RCA Clip on bottom of nozzle/pyro hose.

CUSTOMER:	
CUSTOMER P.O.:	
PROJECT:	
ENGINEER:	
SALES REP.:	
IDENTIFICATION / TAGGING:	

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Drawn by: Janos	Date: 6/21/2017	Scale: NTS	Weight: N/A
RCA-6 NOZZLE EXPLODED VIEW		Assembly Instructions	
File Name: RCA-Nozzle-Exploded view	Sheet: 1/1		